

Manufactured by
Prodotto da

Kilton S.r.l. - Via Sardegna, 64
20072 Fizzonasco di Pieve Emanuele (MI) - Italy
TEL 02/90724817- FAX 02/90722977 - www.kilton.it - info@kilton.it

Customer name - Cliente	Customer Code - Codice Cliente	Customer Order - Ordine Cliente	
Our Code - Nostro Codice	Batch Nr - Lotto N°	Issuing Date - Data di emissione	
020.55130ZN	L.19/00249/31 C		
Quantity - Quantità	Size - Misura	Class - Classe	Finish - Trattamento
	5,5X13		ZINCATO Cr.3

DIMENSIONAL INSPECTIONS - ISPEZIONE DIMENSIONALE

Characteristics	Specifications		Result	OK	Rej
	min.	max			
HEAD DIAMETER	10,37	10,80	10,49-10,64	10	0
HEAD THICKNESS	3,65	3,95	3,76-3,80	10	0
RADIUS UNDER HEAD	R. 0,80		0,70-0,80	10	0
RECESS DIAMETER	6,50		6,37-6,44	10	0
RECESS DEPTH #2	2,49	3,15	2,68-2,78	10	0
FIRST FULL THREAD UNDER HEAD	1,80 MAX		1,18-1,77	10	0
MAJOR DIAMETER	5,28	5,46	5,34-5,37	10	0
MINOR DIAMETER	4,08		4,07-4,12	10	0
THREAD LENGHT	FULL THREAD		OK	10	0
PITCH	1,81		1,81-1,82	10	0
THREAD ANGLE	60°		58°-62°	10	0
POINT DIAMETER	3,68		3,78-3,87	10	0
TAPPER LENGHT	3,60 MAX		3,52-3,660	10	0
TOTAL LENGHT	12,20	13,80	12,23-12,60	10	0
TORSION	102 KGF-CM MIN.		135-140	10	0
COATING THICKNESS	ZINC PLATED		OK	10	0
VISUAL	TYPE F		OK	10	0

ANALISI CHIMICA MATERIALE - CHEMICAL ANALYSIS

COLATA N° WW860	C	Mn	P	S	Si	Cu	Ni	Cr	Mo	Al	B
	2X10	2X10	3X10	3X10	2X10	2X10	2X10	2X10	2X10	3X10	4X10
Valore rilevato Measured Value	21	78	12	5	3	4	3	5	1	35	2

GALVANIC TREATMENT ANALYSIS - ANALISI TRATTAMENTO GALVANICO

SPESSORE μ RICHIESTO	3/5 μ	CONTROLLO VISIVO RIVESTIMENTO	CONFORME	NUMERO MISURAZIONI	10 PEZZI
-----------------------------	-----------	----------------------------------	----------	--------------------	----------

ADDITIONAL NOTES - NOTE AGGIUNTIVE

DIA
(mm)
5,50